

Work Order ID 105958

August-28-13 8:36:44 AM

105958

Page 1

Item ID: D2235-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Basket Rib

Start Date: 8/28/13 Start Qty: 10.00

10

Cust Item ID:

Required Date: 9/04/13 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 13-08-28 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2235	Rev B1
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100	Large Fab	0.00
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100

Large Fab

Memo

0.00

Large Fab

1- Pick D3166-1 and cut as per dwg D2235 using DT83022- remove identification markings on tube 3- deburr

(4X) CC 13-12-9

110	QC6- Inspect dimensions to drawing	0.00
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110

QC

Memo

0.00

Quality Control

DAS
43
13-12-10

120	Identify as per dwg & Stock Location:	0.00
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120

Packaging

Memo

0.00

Packaging

DAS
43
13-12-10

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Accept

N900040100Setup Start ***NS1***

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Required Date: 9/04/13

Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

P/B-12-10

Picklist Print

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Work Order ID: 105958

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Parent Item: D2235-1

D2235-1

Parent Item Name: Basket Rib

Start Date: 8/28/13

Required Date: 9/04/13

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A New Issue 08-12-01 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3166-1		Manufactured	No			100	Each	1.0000	1	10			

D3166-1
Basket Hoop

**

CC 13-12-9

Location

WA006

86807

Loc Qty

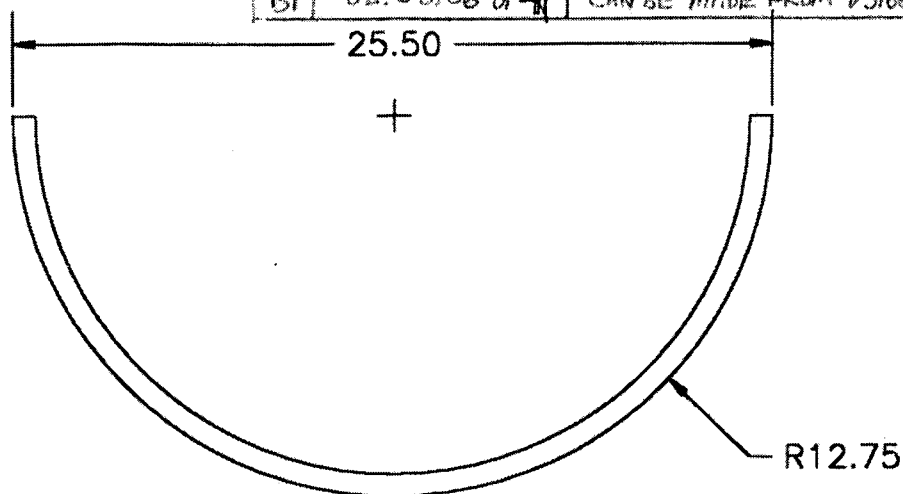
Loc Code

B103554 1/2 4x

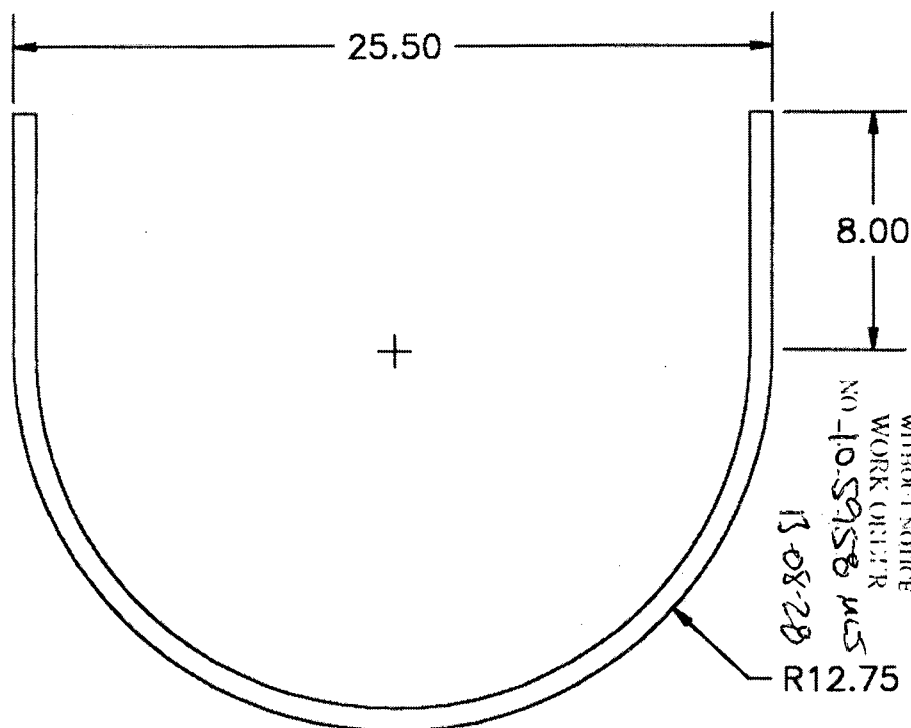
DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2235	SHEET 1 OF 1
DATE	TITLE		SCALE
94:12:16	BASKET RIBS		
BI	02.08.06 <i>U/H</i>	CAN BE MADE FROM D3166-1	


RELEASED
960507



D2235-1



D2235-3

CAN BE MADE FROM D3166-1 
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 1059158
13-08-28